

# optimal solution for your calibration workflow

2D or 3D scan systems (with or without an F-Theta objective) produce a characteristically distorted image field. This is particularly noticeable when marking repetitive, large-area grid patterns. Pre-calculated RTC standard correction files compensate the field distortion, if the scan system is used in conjunction with an RTC control board.

RTC standard correction files don't take system-specific properties into account. For applications requiring highest accuracy, special software solutions are available to create system-specific correction files.

More information about calibration solutions

### **Our calibration solutions**

- RTC standard correction file
- correXion pro
- laserDESK 3D calibration wizard
- CalibrationLibrary







# **Starting Point**

#### **RTC Standard Correction File**

- Calculated in advance, based on simulated data
- System-specific properties not considered
- Accuracy:  $< 150 \ \mu m$  at f = 163 mm



# **Calibration Process**

#### **General Procedure**

- 1. Load RTC standard correction file or an already adapted correction file.
- 2. Mark test pattern.
- Determine current positions of the test points (2D systems) or the spot quality (3D systems).
- 4. Create new correction file.

# **Supporting SCANLAB Software**

#### correXion pro

- For 2D systems
- Software with GUI

#### **Required Tools**

- Coordinate measuring machine or other measuring equipment (influences the accuracy)
- Marking software (not necessary when using laserDESK)

#### Accuracy and Influencing Factors

< 20  $\mu$ m at f = 163 mm

### depending on

- Choice of measuring equipment
- Quality of marking

#### laserDESK 3D Calibration Wizard

- For 2D and 3D systems
- Software with GUI and help wizard
- Executes the control of the test patterns independently

### CalibrationLibrary

- For 2D and 3D systems
- Programming interface (API) with functions for complete calibration

## Result

### System Specific RTC Correction File

Improves the accuracy of the scan system